



Y-Series



REDUNDANCY MODULE

- Cost Effective Solution to Build Redundant Systems
- **Dual Input with Single Output**
- Alarm Relay-contacts for each Input Path
- Two Diodes (Common Cathode)
- DC24-48V ± 25% (18-60Vdc) Wide-range Input
- Full Power Between -40°C and +60°C
- Width only 32mm
- **Rugged Metal Housing**
- **Large Screw Terminals**
- Easy Wiring:
 - Distribution Terminal for Negative Pole Included
- 3 Year Warranty

GENERAL DESCRIPTION

The YRM2.DIODE is a redundancy module, which can be used to build 1+1 and N+1 redundant systems. It is equipped with two input channels which can be connected to 10A power supplies and one output which can carry nominal currents up to 20A.

The YRM2.DIODE has a monitoring circuit included and is the perfect solution when the power supply has no DC-OK function. Two LEDs and two relay contacts signal when one of the two DC-input voltages is not in range due to a non-functioning or disconnected power supply. In addition to the YRM2.DIODE is the YR2.DIODE which has no monitoring circuitry included. This is the perfect fit when the power supply itself is already equipped with a DC-OK signal (e.g.: DIMENSION Q-Series).

Large screw terminals allow an easy installation and a huge international approval package for a variety of applications makes this unit suitable for nearly every situation.

SHORT-FORM DATA

Input voltage Input voltage range	DC 24-48V 18–60Vdc	±25%
Input current	2x 0-10A	continuous
•	2x 0-16A	for 5 seconds
Output current	0-20A	continuous
	20-32A	for 5 seconds
	25A	at cont. overload/ short circuit
Input to output	typ. 0.78V	input: 2x5A
voltage drop	typ. 0.85V	input: 1x10A
	typ. 0.85V	input: 2x10A
Power losses	typ. 1.0W	at no load
	typ. 8.8W	input: 2x5A
	typ. 9.5W	input: 1x10A
	typ. 18W	input: 2x10A
Temperature range	-40°C to +70°C	operational,
Derating	0.5A/°C	+60 to +70°C
Dimensions	32x124x117mm	WxHxD

ORDER NUMBERS

Redundancy YRM2.Diode 24-48V Standard unit Module Accessory ZM1.WALL Wall/panel mount bracket ZM11.SIDE Side mount bracket

MARKINGS





II 3G Ex nAC II T3 pending











May 2010 / Rev. 1.1 DS-YRM2.DIODE-EN



DIMENSION Y-Series

DC24-48V, 20A, Dual Redundancy Module

INDEX

		Page		Page
1.	Intended Use	3	16. Fulfilled Standards	11
2.	Installation Requirements	3	17. Used Substances	11
3.	Input and Output Characteristics	4	18. Physical Dimensions and Weight	12
4.	Power Losses	5	19. Accessories	13
5.	Alarm Contacts	5	20. Application Notes	14
6.	Reliability	6	20.1. Recommendations for Redundancy	
	Terminals and Wiring		20.2. Inductive and Capacitive Loads	14
8.	Functional Diagram	7	20.3. Example: 1+1 Redundancy up to 10A.	14
9.	Front Side and User Elements	7	20.4. Example: N+1 Redundancy up to 30A	
10.	EMC	8	20.5. Example: Battery Back-up	15
11.	Environment	9	20.6. Example: Redundancy for Controls	16
12.	Protection Features	10	20.7. Example: Decoupling of Branches	17
13.	Safety Features	10	20.8. Use in a Tightly Sealed Enclosure	17
	Dielectric Strength		20.9. Mounting Orientations	18
	Annrovals		<u> </u>	

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TERMINOLOGY AND ABREVIATIONS

PE and symbol PE is the abbreviation for Protective Earth and has the same meaning as the symbol symbol arth, Ground This document uses the term "earth" which is the same as the U.S. term "ground".

T.b.d. To be defined, value or description will follow later.

DC 24V A figure displayed with the AC or DC before the value represents a nominal voltage with

standard tolerances (usually ±15%) included.

E.g.: DC 12V describes a 12V battery disregarding whether it is full (13.7V) or flat (10V)

24Vdc A figure with the unit (Vdc) at the end is a momentary figure without any additional

tolerances included.

may A key word indicating flexibility of choice with no implied preference

shall A key word indicating a mandatory requirement

should A key word indicating flexibility of choice with a strongly preferred implementation

1+1 Redundancy Use of two identical power supplies in parallel to provide continued operation following most

failures in a single power supply. The two power supply outputs should be isolated each other by utilizing diodes or other

switching arrangements.

E.g. two 10A power supplies are needed to

achieve a 10A redundant system.

N+1 Redundancy Use of three or more identical power

supplies in parallel to provide continued operation following most failures in a single power supply. All power supply outputs should be isolated each other by

utilizing diodes or other switching

arrangements. E.g.: To achieve a 40A redundant system, five 10A power supplies are needed in

N+1

Redundance

a N+1 redundant system.

May 2010 / Rev. 1.1 DS-YRM2.DIODE-EN

All parameters are specified at 24V, 20A output current, 25°C ambient and after a 5 minutes run-in time unless otherwise noted

1+1

Redundancy





DIMENSION

Y-Series

DC24-48V, 20A, Dual Redundancy Module

1. INTENDED USE

This device is designed for installation in an enclosure (according to the requirements of the end-standard) and is intended for the general use such as in industrial control, office, communication, and instrumentation equipment.

Do not use this power supply in aircraft, trains and nuclear equipment where malfunction may cause severe personal injury or threaten human life.

2. Installation Requirements

This device may only be installed and put into operation by qualified personnel.

This device does not contain serviceable parts.

If damage or malfunction should occur during installation or operation, immediately turn power off and send unit to the factory for inspection.

Mount the unit on a DIN-rail so that the input terminals are located on the top and the output terminals on the bottom of the unit. For other mounting orientations see de-rating requirements of chapter 20.9. in this document.

This device is designed for convection cooling and does not require an external fan. Do not obstruct airflow and do not cover the ventilation grid (e.g. cable conduits) by more than 30%!

Keep the following installation clearances:

40mm on top,

20mm on the bottom,

5mm on the left and right sides are recommended when the device is loaded permanently with more than 50% of the rated output current. Increase the side clearance to 15mm in case the adjacent device is a heat source (e.g. another power supply).

A WARNING Risk of electrical shock, fire, personal injury or death.

- Turn power off before working on the device. Protect against inadvertent re-powering.
- Make sure that the wiring is correct by following all local and national codes.
- Do not open, modify or repair the unit.
- Use caution to prevent any foreign objects from entering the housing.
- Do not use in wet locations or in areas where moisture or condensation can be expected.
- Do not touch during power-on, and immediately after power-off. Hot surfaces may cause burns.



Y-Series

3. INPUT AND OUTPUT CHARACTERISTICS

Number of inputs	-	2	
Number of outputs	-	1	
Input voltage	nom.	DC 24-48V	±25% The input circuitry must meet the SELV requirements stipulated by IEC/EN/UL 60950-1.
Input voltage range	-	18–60Vdc	
Voltage drop, input to output	typ.	0.78V	at 2x5A, see Fig. 3-1
	typ.	0.85V	at 1x10A, see Fig. 3-2
	typ.	0.85V	at 2x10A, see Fig. 3-1
Input current	nom.	2x 0-10A	continuous
	nom.	1x 0-20A	continuous, see note 1
	nom.	2x 10-16A	for up to 5 seconds
Peak input current	max.	150A	for maximal 10ms per input
Output current	nom.	20A	continuous
	nom.	20-32A	for up to 5 seconds
	max.	25A	at continuous overload or short circuit, see note 2
Reverse current	max.	2mA	per input, -40°C to +60°C
Reverse voltage	max.	200Vdc	voltage applied to the output, continuously allowed

Note 1: Each input can be loaded up to 20A. At currents above 10A, the other input should not be loaded. It is preferable to parallel the two inputs in order to minimize the power loss in such cases.

Note 2: Ensure that the continuous output current does not exceed 25A. Check the short-circuit current of the power sources and if the power source can deliver more than 25A together, use an appropriate fuse on the output.

Fig. 3-1 **Input to output voltage drop when both inputs draw current** (typical 1+1 redundant case, when the output voltages of the two units are equal or set into "parallel use" mode)

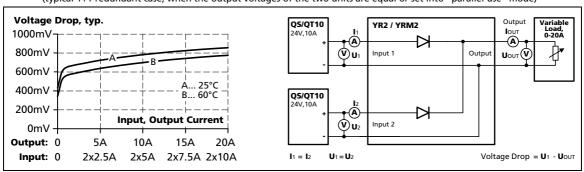
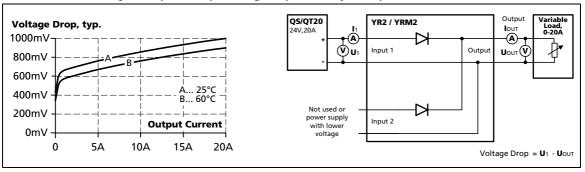


Fig. 3-2 Input to output voltage drop when only one input draws current

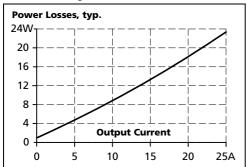


May 2010 / Rev. 1.1 DS-YRM2.DIODE-EN

4. Power Losses

		DC 24V		
Power losses	typ.	8.8W	input: 2x5A	
	typ.	9.5W	input: 1x10A	
	typ.	18.0W	input: 2x10A	
Standby power losses	typ.	1.0W	at no output current	

Fig. 4-1 **Power losses**



5. ALARM CONTACTS

Both input voltages are monitored individually. If one input voltage is too low or completely lost, it will be indicated by an alarm relay contact.

Each input has its own monitoring circuitry and relay contact.

Alarm threshold	nom.	21.5V (±0.5V)	Relay contact opens immediately after the input voltage falls below this value.	
Contact ratings	min.	60Vdc 0.3A, 30Vdc 1A, 30Vac 0.5A	input: 1x10A	
	max.	1mA at 5Vdc	input: 2x10A	
Isolation voltage	see diel	see dielectric strength table in section 14.		

DC24-48V, 20A, Dual Redundancy Module



Y-Series

6. RELIABILITY

The redundancy module does not have electrolytic capacitors included. Therefore, the lifetime expectancy and MTBF value is extremely high.

Input / output current conditions		Input: 2x10A Output: 20A	Input: 2x5A Output: 10A	
Lifetime expectancy *)	min.	25 years	25 years	at 24V and 40°C
	min.	25 years	25 years	at 24V and 25°C
MTBF **) SN 29500, IEC 61709		9 100 000h	10 900 000h	at 24V 40°C
		15 700 000h	18 800 000h	at 24V 25°C
MTBF **) MIL HDBK 217F		9 200 000h	11 100 000h	at 24Vand 40°C (Ground Benign GB40)
		12 600 000h	15 100 000h	at 24Vand 25°C (Ground Benign GB25)
		3 380 000h	4 060 000h	at 24Vand 40°C (Ground Fixed GF40)
		4 630 000h	5 570 000h	at 24Vand 25°C (Ground Fixed GF25)

The Lifetime expectancy shown in the table indicates the minimum operating hours (service life) and is determined by the lifetime expectancy of the built-in electrolytic capacitors. Lifetime expectancy is specified in operational hours and is calculated according to the capacitor's manufacturer specification. The prediction model allows only a calculation of up to 15 years from date of shipment.

7. TERMINALS AND WIRING

	Input and output terminals	Alarm-signal terminals
Туре	Screw terminals IP20 Finger safe construction.	Screw terminals, pluggable IP20 Finger safe construction.
	Suitable for field installation.	Suitable for field installation.
Solid wire	0.5-6mm ²	0.2-1.5mm ²
Stranded wire	0.5-4mm ²	0.2-1.5mm ²
American Wire Gauge	20-10 AWG	22-14 AWG
Wire stripping length	7mm / 0.28inch	6mm / 0.25inch
Screwdriver	3.5mm slotted or Pozidrive No 2	3mm slotted
Recommended tightening torque	0.8Nm / 7lb.in	0.4Nm / 3.5lb.in

Instructions:

- a) The external circuitry of all terminals (including signalling contacts) must meet the safety requirements stipulated by IEC/EN/UL 60950-1: SELV.
- b) Use appropriate copper cables that are designed for minimum operating temperatures of: 60°C for ambient up to 45°C and 75°C for ambient up to 60°C minimum.
- c) Follow national installation codes and installation regulations!
- d) Ensure that all strands of a stranded wire enter the terminal connection!
- e) Up to two stranded wires with the same cross section are permitted in one connection point.
- f) Screws of unused terminal compartments should be securely tightened.
- g) Ferrules are allowed, but not required.
- h) Do not connect or disconnect the wires from the terminals below -25°C (-13°F).

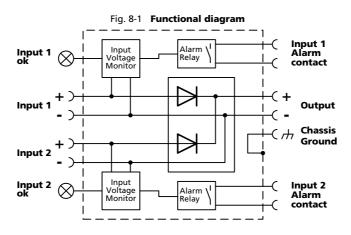
May 2010 / Rev. 1.1 DS-YRM2.DIODE-EN

^{**)} MTBF stands for Mean Time Between Failure, which is calculated according to statistical device failures, and indicates reliability of a device. It is the statistical representation of the likelihood of a unit to fail and does not necessarily represent the life of a product.



Y-Series

8. FUNCTIONAL DIAGRAM



9. FRONT SIDE AND USER ELEMENTS

Fig. 9-1 Front side



- A Output terminals
- Chassis ground terminal Connection of the chassis is optional and not required since the unit fulfils the requirements according to protection class III.
- **C** Input terminals for input 1
- **D** Input terminals for input 2
- **E** Alarm-signal terminals for input 1 monitoring (relay contact)
- **F** Alarm-signal terminals for input 2 monitoring (relay contact)
- **G** Green LED for input 1 (LED is on, when input voltage is in range)
- **<u>H</u> Green LED for input 2** (LED is on, when input voltage is in range)



Y-Series

DC24-48V, 20A, DUAL REDUNDANCY MODULE

10. EMC

This redundancy module is suitable for applications in industrial environment as well as in residential, commercial and light industry environment without any restrictions (e.g. cable length). The CE mark indicates conformance with EMC guideline 2004/108/EC and the low-voltage directive (LVD) 2006/95/EC.

A detailed EMC report is available on request.

EMC Immunity	According generic standards: EN 61000-6-1 and EN 61000-6-2			
Electrostatic discharge	EN 61000-4-2	Contact discharge	8kV	Criterion A
		Air discharge	15kV	Criterion A
Electromagnetic RF field	EN 61000-4-3	80MHz-2.7GHz	10V/m	Criterion A
Fast transients (Burst)	EN 61000-4-4	Input lines	2kV	Criterion A
		Output lines	2kV	Criterion A
		Alarm contacts	2kV	Criterion A
Surge voltage on	EN 61000-4-5	+ → -	500V	Criterion A
input lines		+/- → Chassis ground	1kV	Criterion A
Surge voltage on	EN 61000-4-5	+ → -	500V	Criterion A
output lines		+/- → Chassis ground	1kV	Criterion A
Surge voltage on alarm contacts	EN 61000-4-5	Alarm contact → Chassis ground	1kV	Criterion A
Conducted disturbance	EN 61000-4-6	0.15-80MHz	10V	Criterion A
Power-frequency magnetic field *)	EN 61000-4-8	50Hz	30A/m	Criterion A

Criterions:

A: Redundancy module shows normal operation behavior within the defined limits.

Notes:

*) A test is not applicable according to EN 50082-2, since the device does not contain components susceptible to magnetic fields, e.g. hall elements, electrodynamic microphones, etc.

EMC Emission	According generic standards: EN 61000-6-3 and EN 61000-6-4		
Conducted emission	IEC/CISPR 16-1-2, IEC/CISPR 16-2-1	Class B, input lines *)	
	IEC/CISPR 16-1-2, IEC/CISPR 16-2-1	Class B, output lines *)	
Radiated emission	EN 55011, EN 55022	Class B	

This device complies with FCC Part 15 rules.

Operation is subjected to following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

*) Provided, that power sources connected on the inputs fulfill the class B requirements too.

May 2010 / Rev. 1.1 DS-YRM2.DIODE-EN



Y-Series

11. ENVIRONMENT

Operational temperature *)	-40°C to +70°C (-40°F to 158°F)	Reduce output power above +60°C
Output de-rating	0.5A/°C	60-70°C (140°F to 158°F), see
Storage temperature	-40 to +85°C (-40°F to 185°F)	for storage and transportation
Humidity **)	5 to 95% r.H.	IEC 60068-2-30
Vibration sinusoidal	2-17.8Hz: ±1.6mm 17.8-500Hz: 1g 2 hours / axis	IEC 60068-2-6
Shock	30g 6ms, 20g 11ms 3 bumps / direction 18 bumps in total	IEC 60068-2-27
Altitude	0 to 6000m (0 to 6 560ft)	without any restrictions
	2000 to 6000m (6 560 to 20 000ft)	reduce output power or ambient temperature, see Fig. 11-2
Altitude de-rating	1.25A/1000m or 5°C/1000m	> 2000m (6500ft), see Fig. 11-2
Over-voltage category	not applicable	The concept of the overvoltage category is used for equipment energized directly from the low voltage mains (IEC 60664-1 §4.3.3.2.1).
Degree of pollution	2	IEC 62103, EN 50178, not conductive

^{*)} Operational temperature is the same as the ambient temperature and is defined as the air temperature 2cm below the unit.

Fig. 11-1 Output current vs. ambient temp.

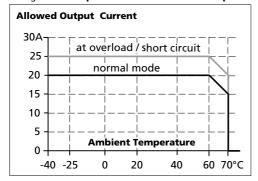
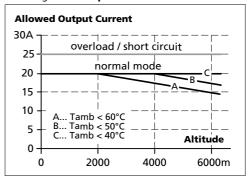


Fig. 11-2 Output current vs. altitude



^{**)} Do not energize while condensation is present



Y-Series

12. Protection Features

Output over-current protection	not included	
Reverse input polarity protection	included	unit does not start when input voltage is reversed
Degree of protection	IP 20	EN/IEC 60529
Penetration protection	> 3.6mm	e.g. screws, small parts
Over-temperature protection	not included	
Input transient protection	not included	
Output transient protection	included	see EMC section
Internal input fuse	not included	

13. SAFETY FEATURES

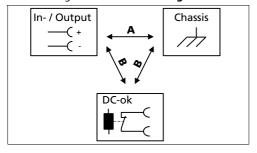
Input / output separation	no galvanic separation	200V epitaxial diode between input and output
Safety level of output voltage	50178, IEC 60364-4-41) if	arded to be SELV (EN 60950-1) or PELV (EN 60204-1, EN the input voltage and the voltage which is applied to the requirements for a SELV source or PELV source.
Class of protection	III	PE (Protective Earth) or chassis connection not required
PE resistance	< 0.10hm	between housing and chassis-ground terminal

14. DIELECTRIC STRENGTH

The input and output voltages have the same reference, are floating and have no ohmic connection to ground. Type and factory tests are conducted by the manufacturer. Field tests may be conducted in the field using the appropriate test equipment which applies the voltage with a slow ramp (2s up and 2s down). Connect input/output/signal terminals together before conducting the test.

When testing, set the cut-off current settings to the value in the table below.

Fig. 14-1 Dielectric strength



		A	В
Type test	60s	500Vac	500Vac
Factory test	5s	500Vac	500Vac
Field test	5s	500Vac	500Vac
Cut-off current setting		> 2mA	

May 2010 / Rev. 1.1 DS-YRM2.DIODE-EN

Y-Series

DC24-48V, 20A, DUAL REDUNDANCY MODULE

15. APPROVALS

IEC 60950-1	IECEE CB SCHEME	CB Scheme, Information Technology Equipment
UL 508	18WM LISTED IND. CONT. EQ.	Listed for use as Industrial Control Equipment; U.S.A. (UL 508); E-File: E198865
UL 60950-1	c AL ®us	Recognized for use as Information Technology Equipment, Level 5; U.S.A. (UL 60950-1) and Canada (C22.2 No. 60950); E-File: E137006
CSA 22.2 No107.1-01	⊕ ® ∪s	CSA approval for Canada CAN/CSA C22.2 No 107-1; CAN/ CSA 60950-1-03; UL60950-1
ANSI / ISA 12.12.01-2007 (Class I Div 2), pending	© _{US}	LISTED for use in Hazardous Location Class I Div 2 Tx Groups A,B,C,D systems; U.S.A. (ANSI / ISA 12.12.01-2007) and Canada (C22.2 No. 213-M1987)
	Substitution of com Do not disconnect e in accordance with	for use in Class I Division 2 Groups A, B, C, D locations. ponents may impair suitability for Class I Division 2 environment. equipment unless power has been switched off. Wiring must be Class I, Division 2 wiring methods of the National Electrical Code, ordance with other local or national codes.
EN 60079-15 ATEX pending	II 3G Ex nAC II Tx	Approval for use in hazardous locations Zone 2 Category 3G. Number of ATEX certificate: EPS 09 ATEX 1 236 The redundancy module must be built-in in an IP54 enclosure.
Marine	(GL) ABS	GL (Germanischer Lloyd) classified and ABS (American Bureau for Shipping) PDA Environmental category: C, EMC2 Marine and offshore applications

16. FULFILLED STANDARDS

EN/IEC 60204-1	Safety of Electrical Equipment of Machines	
EN/IEC 61131-2	Programmable Controllers	
EN 50178, IEC 62103	Electronic Equipment in Power Installations	

17. USED SUBSTANCES

The unit does not release any silicone and is suitable for use in paint shops.

The unit conforms to the RoHS directive 2002/96/EC

Plastic housings and other molded plastic materials are free of halogens, wires and cables are not PVC insulated.

The production material within our production does not include following toxic chemicals:

Polychlorized Biphenyl (PCB), Polychlorized Terphenyl (PCT), Pentachlorophenol (PCP), Polychlorinated naphthalene (PCN), Polybrom Biphenyll (PBB), Polybrom Biphenyl-oxyd (PBO), polybrominated Diphenylether (PBDE), Polychlorinated Diphenylether (PCDE), Polydibromphenyl Oxyd (PBDO), Cadmium, Asbestos, Mercury, Silicia

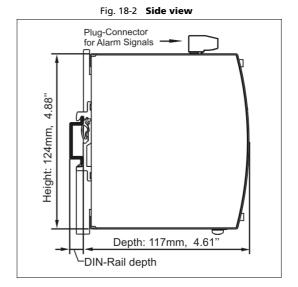
May 2010 / Rev. 1.1 DS-YRM2.DIODE-EN



Y-Series

18. PHYSICAL DIMENSIONS AND WEIGHT

Weight	350g / 0.77lb
DIN-Rail	Use 35mm DIN-rails according to EN 60715 or EN 50022 with a height of 7.5 or 15mm. The DIN-rail height must be added to the unit depth (117mm) to calculate the total required installation depth.
Installation clearances	See chapter 2





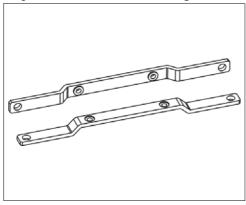
Y-Series

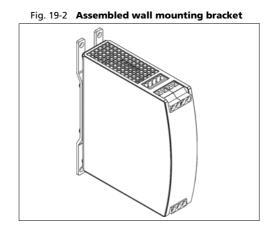
19. Accessories

ZM1.WALL Wall mounting bracket

This standard bracket is used to mount the YR40 redundancy module onto a flat surface without utilizing a DIN-Rail.

Fig. 19-1 ZM1.WALL Wall mounting bracket





ZM11.SIDE Side mounting bracket

This bracket is used to mount the YR80 redundancy module sideways with or without utilizing a DIN-Rail.

The two aluminum brackets and the black plastic slider of the unit have to be detached, so that the steel brackets can be mounted.

For sideway DIN-rail mounting, the removed aluminum brackets and the black plastic slider need to be mounted on the steel bracket.

Fig. 19-3 **ZM11.SIDE Side mounting bracket**

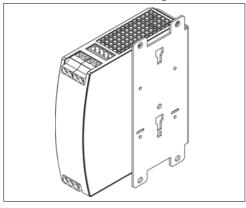
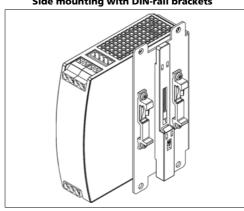


Fig. 19-4
Side mounting with DIN-rail brackets





Y-Series

20. APPLICATION NOTES

20.1. RECOMMENDATIONS FOR REDUNDANCY

Recommendations for the configuration of redundant power systems:

- Use separate input fuses for each power supply.
- Use three-phase power supplies to gain functional safety if one phase fails.
- When single-phase power supplies are utilized connect them to different phases or mains circuits if possible.
- Set the power supply in "Parallel-Use" mode if this feature is available
- It is desirable to set the output voltages of all power supplies to the same value.

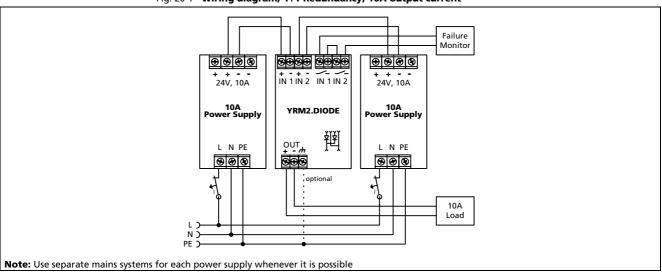
20.2. INDUCTIVE AND CAPACITIVE LOADS

The unit is designed to supply any kind of loads, including unlimited capacitive and inductive loads.

20.3. EXAMPLE: 1+1 REDUNDANCY UP TO 10A

1+1 Redundancy up to 10A requires two 10A power supplies and one YRM2.DIODE redundancy module.

Fig. 20-1 Wiring diagram, 1+1 Redundancy, 10A output current



May 2010 / Rev. 1.1 DS-YRM2.DIODE-EN



Y-Series

20.4. EXAMPLE: N+1 REDUNDANCY UP TO 30A

N+1 Redundancy up to 30A requires four 10A power supplies and two YRM2.DIODE redundancy modules.

Fig. 20-2 Wiring diagram, n+1 Redundancy, 30A output current Failure Monitor $\Theta \Theta \Theta \Theta$ $\Theta \Theta \Theta \Theta$ **⊕ ⊕ ⊕ ⊗** $\Theta \Theta \Theta \Theta$ + • + • *\rightarrow* - *\rightarrow* - IN 1 IN 2 IN 1 IN 2 + + - -24V. 10A + - + - / - / -IN 1 IN 2 IN 1 IN 2 10A Power Supply 10A Power Supply 10A Power Supply 10A Power Supply YRM2.DIODE YRM2.DIODE 鞱 翔 L N PE L N PE L N PE L N PE Load Note: Use separate mains systems for each power supply whenever it is possible

20.5. EXAMPLE: BATTERY BACK-UP

A battery back-up with 10A requires one 10A power supply and one YRM2.DIODE decoupling module.

Please note:

Set output voltage of power supply to 26.5Vdc minimum to ensure, that the load current is delivered from the power supply and not from charger (battery). Use a fuse between battery and YRM2.DIODE!

Failure Monitor 24V Battery $\Theta \Theta \Theta \Theta$ 9099 9099 + • + • - - -IN 1 IN 2 IN 1 IN 2 10A Power Supply YRM2.DIODF Battery Charge 鞱 L N PE **⊕ ⊕ ©** Load

Fig. 20-3 Wiring diagram, 10A Battery back-up

May 2010 / Rev. 1.1 DS-YRM2.DIODE-EN

20.6. EXAMPLE: REDUNDANCY FOR CONTROLS

The diagram shows a cost effective solution to get redundant power for a PLC or controller system.

In many cases, two power supplies are used; one for the demanding loads and another one for the controls and sensitive loads. The power supply for the demanding loads can be used as a redundant source to supply the controls.

Traditional approach:

PS1

Load

PS2

PLC

Improved approach:

PS1

Load

PS1

Load

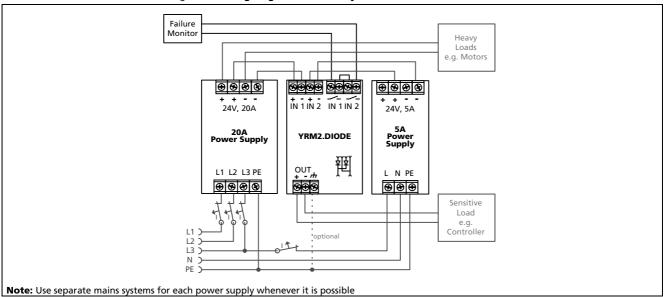
PS1

PLC

PS2

PLC

Fig. 20-4 Wiring diagram, redundancy for sensitive loads





Y-Series

20.7. Example: Decoupling of Branches

Buffer energy supplied from a DC-UPS or buffer module is not wasted in "power branches".

Please note:

Set output voltage of the power supply to a level that the buffer unit or DC-UPS will not start unexpected. Take the voltage drop of the YRM2.DIODE into account.

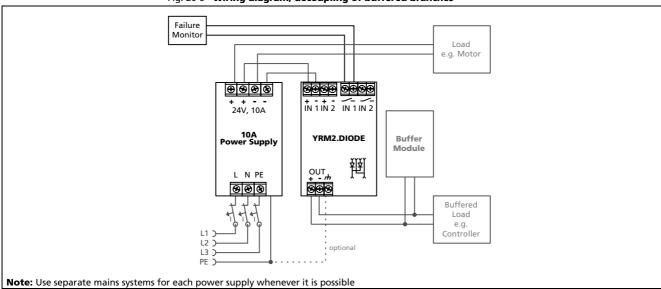


Fig. 20-5 Wiring diagram, decoupling of buffered branches

20.8. Use in a Tightly Sealed Enclosure

When the redundancy module is installed in a tightly sealed enclosure, the temperature inside the enclosure will be higher than outside. The inside temperature defines the ambient temperature for the decoupling module.

Results from such an installation:

Power supply is placed in the middle of the box, no other heat producer inside the box Enclosure:

Rittal Typ IP66 Box PK 9516 100, plastic, 110x180x165mm

Load: 24V, 16A; (=80%) load is placed outside the box

Input: 24Vdc

Temperature inside enclosure: 58.8°C (in the middle of the right side of the power supply with a distance of 2cm)

Temperature outside enclosure: 24.6°C Temperature rise: 24.2K



Y-Series

20.9. MOUNTING ORIENTATIONS

Mounting orientations other than input terminals on the bottom and output on the top require a reduction in continuous output power or a limitation in the maximum allowed ambient temperature. The amount of reduction influences the lifetime expectancy of the power supply. Therefore, two different derating curves for continuous operation can be found below:

Curve A1 Curve A2

Recommended output current.

Max allowed output current (results in approximately half the lifetime expectancy of A1).

Fig. 20-6
Mounting
Orientation A
(Standard
orientation)

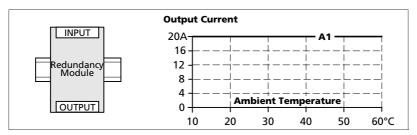


Fig. 20-7
Mounting
Orientation B
(Upside down)

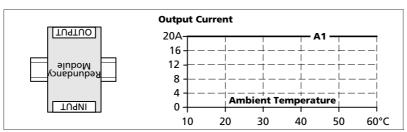


Fig. 20-8
Mounting
Orientation C
(Table-top
mounting)

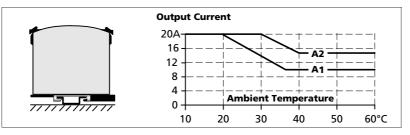


Fig. 20-9
Mounting
Orientation D
(Horizontal cw)

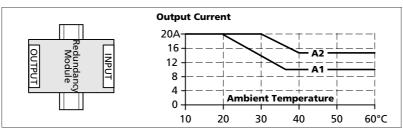
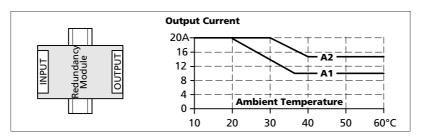


Fig. 20-10
Mounting
Orientation E
(Horizontal ccw)



May 2010 / Rev. 1.1 DS-YRM2.DIODE-EN